

MINIFIBERS, INC.

COLOR HARDENER CONTAINING SHORT STUFF® POLYETHYLENE ESS50F & E385F

<u>MATERIALS:</u>	<u>Pounds</u>
Portland Cement (gray or white).....	400.0
#40 Mesh Sand.....	250.0
#20 Mesh Sand.....	200.0
MiniFIBERS' SHORT STUFF® Polyethylene ESS50F.....	1.5
MiniFIBERS' SHORT STUFF® Polyethylene E385F.....	2.5
Hexion PAV 29.....	<u>15.0</u>
	869.0
Inorganic (iron oxides).....	3.0 to 5.0% depending on color

Disperse in a Fibbon blender for a minimum of 45 minutes, then check color.

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