

# MINIFIBERS, INC.

## ELASTOMERIC FIBERED ROOF COATING, WHITE CONTAINING SHORT STUFF® POLYETHYLENE E385F & ESS50F

<u>MATERIALS:</u>	Pounds	Gallons
Water.....	151.40	18.140
Natrasol 250 HBR.....	6.00	0.400
Mix 10 minutes, then add:		
Ammonia 19%.....	2.00	0.375
Mix 5 minutes, then add:		
Polypropylene Glycol.....	7.50	0.880
Surfynol 104E.....	2.00	0.250
Dehydran 1620.....	5.00	0.500
Drew L-475.....	2.00	0.250
Mix 5 minutes, then add:		
Tiona 464 Titanium Dioxide.....	65.00	2.000
Attagel 40.....	3.00	0.150
Grind to 7 Hegman, then add:		
Kadox 915.....	25.00	0.700
Wollastinite.....	25.00	0.700
Grind to 5+ Hegman, then add:		
Water.....	41.65	5.000
Calcium Carbonate.....	400.00	17.770
Grind to 4+ Hegman. Stir in the following fibers:		
MiniFIBERS' SHORT STUFF® Polyethylene E385F.....	5.00	
MiniFIBERS' SHORT STUFF® Polyethylene ESS50F.....	2.50	
Mix 5 minutes, then add:		
Rohm Haas 1791 Polymer.....	500.00	58.000
Texanol.....	7.90	1.000
Mergal K10N.....	2.00	0.250
Noucide 404D.....	2.00	0.160
Drew L-475.....	2.00	0.250
TOTALS.....	1256.95	106.775

**PHYSICAL PROPERTIES:**

Viscosity, KU.....	120 ±5
Weight per Gallon, lbs.....	11.77
pH.....	9.0-9.5
PVC.....	41.5%

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