# MINIFIBERS,INC. Technical Data Sheet 

## ACRYLIC FIBERS <br> Uncrimped Product Code Prefix: ACSTD-150NRR

Definition of Acrylic: A manufactured fiber in which the fiber-forming substance is a long-chain synthetic polymer composed of at least $85 \%$ by weight of acrylonitrile units, and no more than $15 \%$ by weight of vinyl acetate.

Standard Cut Lengths: 1/8", 1/4", 1/2", 3/4", and 1"
(3mm, 6mm, 13mm, 19mm, and 26mm)
Other lengths available upon request.

## Standard Filament Sizes (denier per filament): 15.0

Shrinkage, (\%): <6.0
Breaking Tenacity (gpd): ~2.0
Initial Moisture Content (\%): <6.0
Average Moisture Regain of Acrylic (\%): 1.0 to 2.5
Specific Gravity (g/cm ${ }^{3}$ ): 1.17
Effect of Heat: Sticks at $221-232^{\circ} \mathrm{C} / 430-450^{\circ} \mathrm{F}$. Shrinks into a mass at $240^{\circ} \mathrm{C} / 464^{\circ} \mathrm{F}$. Does not melt.

Chemical Reactivity: Good resistance to acids, except nitric. Good resistance to organic solvents and weak alkalis.

Dispersion: Easily dispersed in aqueous and non-aqueous systems. Surface treatment to aid dispersion applied as required.
Packaging: Fiber is packaged in corrugated boxes with polyethylene liners. Custom packaging available upon request.

