MINIFIBERS, INC.

Technical Data Sheet

Rayon Fibers LYOCELL

Product Code Prefix: RALYC

General Description: Lyocell is a fiber composed of regenerated wood cellulose

precipitated from an organic solution in which no substitution of the hydroxy groups takes place, and no chemical intermediates are formed. It is a semi-synthetic fiber made from responsibly sourced wood pulp using non-toxic solvents such as amine oxide, in an efficient and eco-friendly closed loop manufacturing

process.

Standard Filament Size: 1.5,denier per filament (dpf)

Standard Cut Lengths: 1/4", 1/2", 3/4", and 1"

(7mm, 13mm, 19mm, and 26mm)

Flock and other lengths available upon request.

Shrinkage,: Data not available.

Breaking Tenacity: ~3.7 gpd

Initial Moisture Content: 5.0 to 11.0%

Average Moisture Regain of Rayon: 11.0%

Specific Gravity: 1.5 g/cm³

Effect of Heat: Does not melt or soften. Stable at 115°C for up to one hour. At

higher temperatures or longer exposure, fibers will yellow. Extended exposure to high temperatures will reduce tenacity.

Thermal decomposition begins at >175°C.

Chemical Resistance: Insoluble in common organic solvents. Will be dissolved by

diluted hot or concentrated acids. Caustic soda at 8-10% concentration will attack fibers at room temperature.

Performance Characteristics: High absorbency and moisture wicking properties. Breathable;

dries relatively quickly. Soft and flexible. Higher tenacity than

Viscose. Biodegradable and compostable.

Dispersion: Easily dispersed in aqueous and non-aqueous systems.

Surface treatment to aid dispersion applied as required.

Packaging: Fiber is packaged in corrugated boxes with polyethylene liners.

Custom packaging available upon request.

The above information is provided to describe typical values and does not constitute a product specification. MiniFIBERS warrants that for each Product sold, such Product will meet the standard specifications provided for that Product and will be of a quality consistent with the standard specifications. This is the sole warranty given with respect to the Product, and is given expressly in lieu of any other warranties, expressed or implied, including without limitation any implied or general warranty of merchantability or of fitness for a particular purpose. It is expressly understood that any technical advice or assistance that may be provided by MiniFIBERS is rendered without compensation, and MiniFIBERS assumes no obligation or liability for such advice or assistance given, or for results obtained.