

**SUGGESTED STARTING FORMULATION  
FOR CULTURED MARBLE  
CONTAINING SHORT STUFF® POLYETHYLENE E380F OR ESS5F**

22 lbs. Resin

1/2 lb. SHORT STUFF® Polyethylene (Code ESS5F or E380F)

46 lbs. Calcium Carbonate

3 lbs. XOL-200 (Hollow glass beads)

A. Cut catalyst back (based on pounds of resin)

B. Mix in the above order

The above formula replaces the following standard formula:

25 lbs. Resin

75 lbs. Calcium Carbonate

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